



Dart Hawkesbury  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D4035-043**  
**Job Sheet 167091**



Part No: D4035-043

Job Qty: 16 ea

Part Name: Lid Rib Assembly, Aft (350 Basket)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/24/17

Job Tracking No:

Due Date: 10/31/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |                |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|----------------|
|       |                    |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time      |
| 90    | Start up Operation | 16 Ea  |            | 10/30/17 | 0.00      | 0.00    | Start Up Large Fab2   | 17-10-00       |
| 100   | Large Fab          | 16 pcs |            | 10/31/17 | 0.00      | 12.17   | Large Fab 1           | DAS 38         |
| 110   | QC                 | 16 pcs |            | 10/31/17 | 0.00      | 0.00    | QC10                  | DAS 38 9-88    |
| 120   | QC                 | 16 pcs |            | 10/31/17 | 0.00      | 0.00    | QC5                   | 38 9-88        |
| 130   | Packaging          | 16 pcs |            | 10/31/17 | 0.00      | 0.00    | Packaging3            | DAS-88         |
| 140   | QC21-SA            | 16 Ea  |            | 10/31/17 | 0.00      | 0.00    | QC21                  | 21 NOV 06 2017 |

Part Op 100 - 1- Cut D4035-3 as per dwg D4035 2- Drill holes using DT9563 and chamfer holes as per dwg D4035 4- Weld  
Descriptions: bushing in rib and grind weld flush as per dwg D4035  
130 - LOCATION: WA004

### Job Allocations

| Operation             | Component Part   | Required | Inventory | Allocated | Std Qty |
|-----------------------|------------------|----------|-----------|-----------|---------|
| 90-Start up Operation | D4021-9 165362   | 32       | 31        | 0         | 0       |
|                       | M304TS0.750W.049 | 28       | 1,043     | 0         | 0       |

### Part Specifications

Specifications could not be found.

Plex 10/24/17 11:42 AM Dart.lajeunesse.marie

**DART**  
AEROSPACE  
**S004890**

**Dart Aerospace Ltd.**  
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Lid Rib Assembly, Aft (350 Basket)

**PART NO: D4035-043**

**Revision:**

**Operation: Start up Operation**

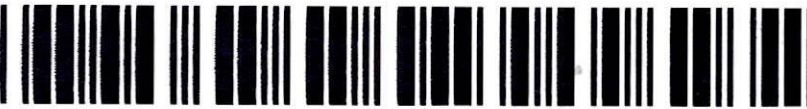
**Quantity: 16**

**Change No:**

**Mfg Date: 11/01/17**  
**Job No: 167091**

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Lid Rib Assembly, Aft (350 Basket)

**PART NO: D4035-043**

**Revision:**

**Operation: Packaging**

**Quantity: 16**

**Change No:**

**Mfg Date: 11/01/17**  
**Job No: 167091**

|            |                      |
|------------|----------------------|
| ss/Surge   | Positioned Wrong     |
| gram       | Outside Dimensions   |
| ock Pulled | Over/Under tolerance |
| quence     | Part Incorrect       |
|            | Part Lost/Missing    |
|            | Part Moved           |
|            | Drawing              |
|            | Finish               |
|            | Misread              |
|            | Turning Sequence     |

|                        |             |
|------------------------|-------------|
| Water Jet              | Engineering |
| rod. Eng. Coord.       | Quality     |
| ture/Packaging         | Other       |
| Supplier               |             |
| MRB (QS1042) Approval  |             |
| Completed By           |             |
| Lead hand / Supervisor |             |
| Approval Verification  |             |
| QC / QA Coordinator    |             |
| Approval               |             |

DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

**WORK ORDER NON-CONFORMANCE / UPDATE**

Work Order update only

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